



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

S102045

C10-6

Job Sheet 181960



Part No: C10-6

Job Qty: 1 ea

Part Name: Trunnion



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/14/18

Job Tracking No: ra270

Due Date: 8/14/18

Created By: Jesse White

Type: SOLD

Description:

Note: DWG C10-5A/C10-5KA Rev. 3 IPP Rev. A 18.04.18 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	8/14/18	8/14/18	0.00	0.00	Start Up Machining-4		
170	Outsource	1 pcs	8/14/18	8/14/18	0.00	0.00	Outsource1		
180	Packaging	1 pcs	8/14/18	8/14/18	0.00	0.00	Packaging2		
190	QC	1 pcs	8/14/18	8/14/18	0.00	0.00	QC6		
200	Packaging	1 pcs	8/14/18	8/14/18	0.00	0.00	Packaging3-2		
210	QC21-SA	1 Ea	8/14/18	8/14/18	0.00	0.00	QC21		

Part Op 170 - 1-Issue P/O to METCORE; P/O 4009070 RC 44-46 2-Bead blast 3--Material type; 4140 4- Certificate of
Descriptions: Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
C10-6	Trunnion	1 Ea (1 ea)	90-Start up Operation	S091703

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	C10-6	1	1	0

Part Specifications

Specifications could not be found.

Plex 8/14/18 10:32 AM dart.white.jesse



Container No: S102045



Part: C10-n

Job No: 181960

Serial No/Batch: S102045

Revision: 3

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 08/15/18

S097103



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

C10-6
Job Sheet 181471



*Completed transferred
to job sheet
1819600*

Part No: C10-6

Job Qty: 1 ea

Part Name: Trunnion



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/27/18

Job Tracking No:

Created By: Linda Lacelle

Due Date: 8/6/18

Description:

Type: SOLD

Note: DWG C10-5A/C10-5KA Rev. 3 IPP Rev. A 18.04.18 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	8/6/18	8/6/18	0.00	0.00	Start Up Machining-4		
170	Outsource	1 pcs	8/6/18	8/6/18			MEI001-VC - New 10		
180	Packaging	1 pcs	8/6/18	8/6/18	0.00	0.00	Packaging2		
190	QC	1 pcs	8/6/18	8/6/18	0.00	0.00	QC6		
200	Packaging	1 pcs	8/6/18	8/6/18	0.00	0.00	Packaging3-2		
210	QC21-SA	1 Ea	8/6/18	8/6/18	0.00	0.00	QC21		

Part Op Descriptions: 170 - 1-Issue P/O to Metcore, P/O 040635 RC 44-46 2-Bead blast 3- Certificate of Conformity is required

Alcon

Nickel Plate

0.0009 - 0.0011, Bake after plating

Job BOM

Part / Item	Component Name	Quantity	Operation
C10-6P	Trunnion	1 pcs (1 ea)	90-Start up Operation

Container

5090597
5097103

see back

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	C10-6P	1	1	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA

TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

7/18 1:08 PM dart.lacelle.linda

3

Container No: **S097103**



Trunnion

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____	DISPOSITION Rework ☐ Scrap ☐ Thermoforming ☐	AGAINST DEPARTMENT/PROCESS			
Part No. _____		Skid-tube ☐ Machining ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐	Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐	Engineering ☐ Quality ☐ Other ☐	
NCR No. _____					

Job No: 181471
Mfg Date: 07/27/18

Change No: _____
Operation: _____
Revision: _____
Serial No/Batch: S097103
PART NO: C10-6

_____	MRB (QSI042) Approval
_____	Completed By
_____	Lead hand / Supervisor Approval Verification
_____	QC / QA Coordinator Approval

Job No: 181471
Mfg Date: 07/27/18

Descript

Container No: S097103
Trunnion

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

☐ Operator	☐ Centre Not Concentric	☐ Broken/Damage/Defect	☐ Weld	☐ Positioned Wrong
☐ Offset/Setup	☐ Cracks	☐ Inspection Incomplete/Unqualified	☐ Wrong Stock Pulled	☐ Outside Dimensions
☐ Supplier	☐ Crimp/Kink/Ripple/Wave	☐ Contamination	☐ Out of Sequence	☐ Over/Under tolerance
☐ Training	☐ Cuffs	☐ Countersink	☐ Off-set	☐ Part Incorrect
☐ Use for Testing	☐ Crushing	☐ Cut Too Short	☐ Mis-labeled	☐ Part Lost/Missing
☐ Poor Information	☐ Heat Treat	☐ Instructions Incomplete/Unclear	☐ Fit/Function	☐ Part Moved
☐ Rushing	☐ Wave/Twist in Tube	☐ Drill Holes	☐ Misaligned/off center	☐ Drawing
☐ Product Improvement	☐ Marks/Chatter			☐ Finish
☐ Process Improvement				☐ Misread
☐ Manufacturing Process				☐ Turning Sequence
☐ Past Due	OTHER : _____			



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040622**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO040622
PO Date: 7/27/18
Due Date: 7/31/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	174443	RBW6305G01232-3G-1	Receiver -Issue P/O to Groupe Altech: P/O _____ -Cadmium plating, QQ-P-416F TYPE II, CLASS II -Color: Yellow -Certificate of Conformity is required	Firmed	-	7/31/18	12 pcs	0 pcs	12 pcs	\$14.5833333/pcs	\$175.00
2	178201	RBEM262V3000101-21	Plate -Issue P/O to GROUPE ALTECH: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed	-	7/31/18	6 pcs	0 pcs	6 pcs	\$20.00/pcs	\$120.00
3	179860	SWA3-300	Wire Clamp -Issue P/O to Groupe Altech: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 3 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	-	7/31/18	19 pcs	0 pcs	19 pcs	\$6.31578947/pcs	\$120.00

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	178356	RBT400221-109	Turnbuckle -Issue P/O to GROUPE ALTECH; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type Stress Proof; -Certificate of Conformity is required	Firmed	-	7/31/18	12 pcs	0 pcs	12 pcs	\$10.00/pcs	\$120.00
5	181471	C10-6	Trunnion 1-Issue P/O to Groupe Altech; P/O _____ RC 44-46 2-Nickel plate - 0.0009-0.0011, Bake after plating 3- Certificate of Conformity is required	Firmed	-	7/31/18	1 pcs	0 pcs	1 pcs	\$240.00/pcs	\$240.00
6	179961	RBT18601	Main Rotor Swashplate ReGreasing Tool -Issue P/O to GROUPE ALTECH; PO _____ -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; -Certificate of Conformity is required	Firmed	-	7/31/18	2 pcs	0 pcs	2 pcs	\$60.00/pcs	\$120.00
7	180205	RBW6205G19332-3G-1	Draw Bolt -Issue P/O to Groupe Altech: P/O _____ -Zinc plate, ASTM B633 TYPE 2 SC2 -Color yellow -Certificate of Conformity is required	Firmed	-	7/31/18	7 pcs	0 pcs	7 pcs	\$12.8571429/pcs	\$90.00
8	177589	SK145-0115-20	Clamp Bar ISSUE P/O: _____ PASSIVATE AS PER DWG ACCORDANCE WITH ASTM A967 C OF C IS REQUIRED	Firmed	-	7/31/18	20 pcs	0 pcs	20 pcs	\$5.00/pcs	\$100.00
Grand Total:											\$1,085.00

Order Notes

Order Notes**Procurement Quality Clauses**

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A022 Apical Processing

A024 process certifications

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 7/30/18 2:34 PM dart.tsimiklis.chrisoula



Certificat de Conformité / Certificate of Compliance

(011405-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

011405- 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
30-Jul-2018		Jessie Boisvert		040622				
#Ligne Line#	No. de Série / # Pièce Part Number /Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
5	C10-6 OR RBE350A94-2706-00-03 Rev.	C10-6 RETURNED TO CUSTOMER NOT PROCESSED	E-NICKEL STEEL CH	1	1	0	0	0

DAS
38
9-89

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.

On part bag RTW label
which had the following.
Part RBE350A94 -2706-00-03
Serial # 173905
Container # > 5090587
batch
C10-6.